

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# MAGELLAN

### **Using You Set-up Instructions:**

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

#### THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

## **Cleaning & Packing Your Display:**

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

#### Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

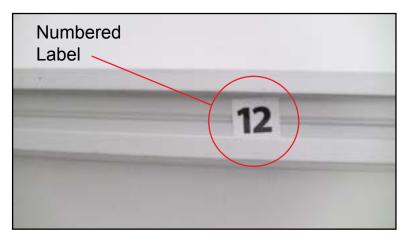
#### Typical Connection





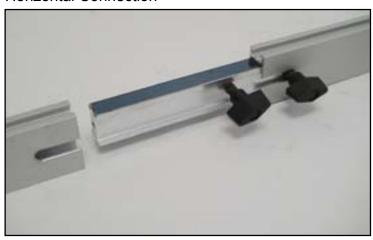


Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

#### Horizontal Connection



Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten.

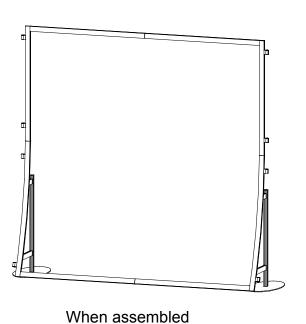
Do Not Overtighten.

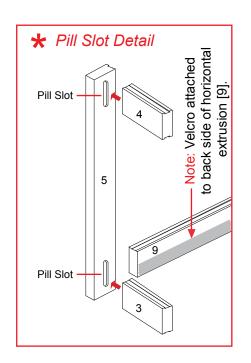
866.652.2100

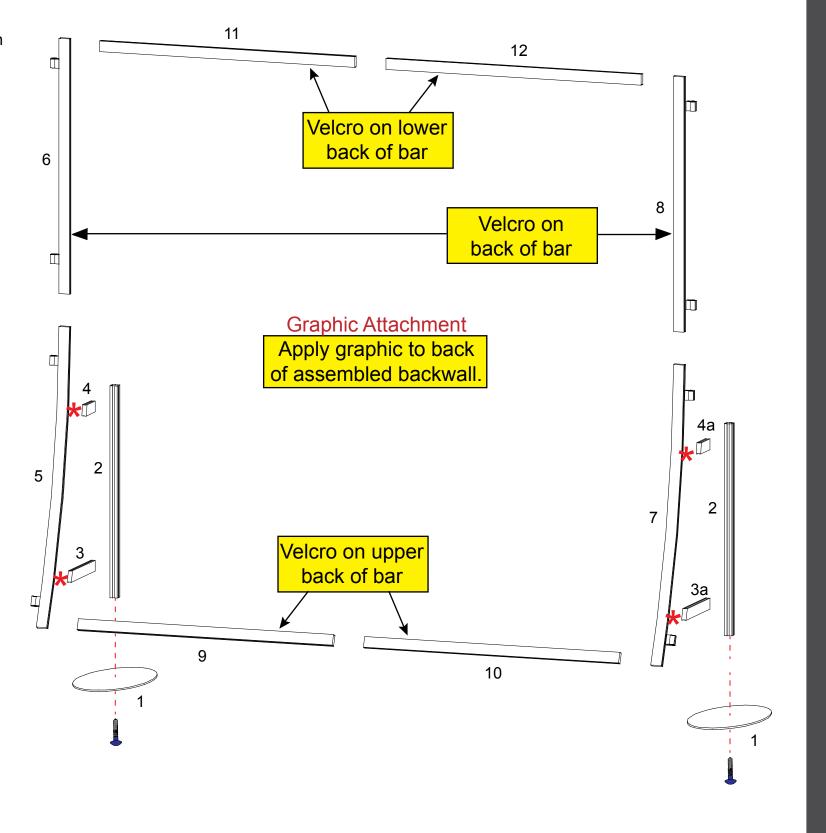
Item	Qty.	Description	Item	Qty.	Description
1	2	Oval Base Plate	7	1	49.55" Curved Vertical Extrusion
2	2	35" Vertical Backwall Support	8	1	42" Vertical Extrusion
3/3a	1/1	11.396" Horizontal Extrusion	9	1	44" Horizontal Extrusion
4/4a	1/1	4.318" Horizontal Extrusion	10	1	44" Horizontal Extrusion
5	1	49.55" Curved Vertical Extrusion	11	1	44" Horizontal Extrusion
6	1	42" Vertical Extrusion	12	1	44" Horizontal Extrusion

# Steps:

- 1) Attach oval base plates [1] to verticals [2] using bolts as shown.
- 2) Attach horizontals [3,3a,4,4a] to verticals [2].
- 3) Attach upper verticals to lower curved verticals.
- 4) Connect horizontals [9,10] together.
- 5) Connect horizontals [11,12] together.
- 6) Attach vertical assemblies to horizontals [3,3a,4,4a]. See Pill Slot Detail detail.
- 7) Attach horizontal assemblies between vertical assemblies.
- 8) Attach graphics to Velcro on back of assembled backwall.







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Item Qty. Description

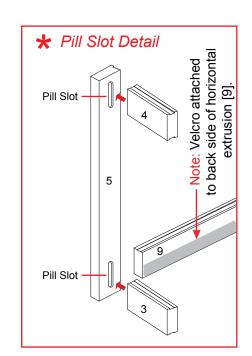
13/13A 1/1 37.5"h Vertical Extrusion

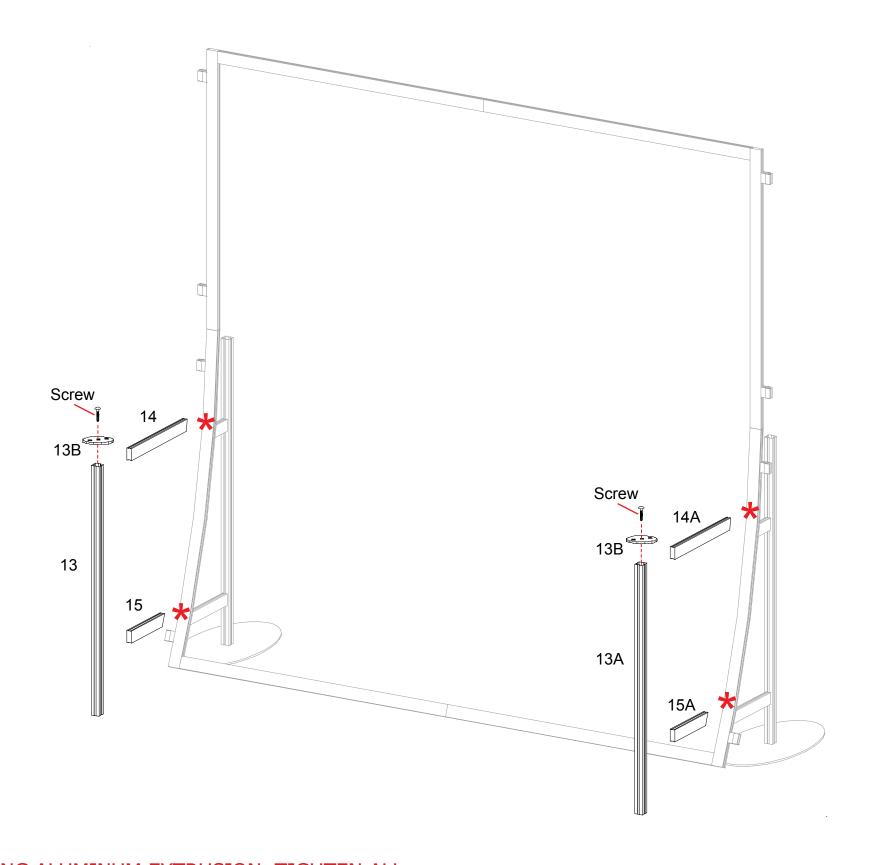
13B 2 Counter Flange

14/14A 1/1 15.7689"w Horizontal Extrusion 15/15A 1/1 9.3552"w Horizontal Extrusion

#### Steps:

- 1) Connect horizontals [14 & 15] to vertical [13].
- 2) Connect horizontals [14A & 15A] to vertical [13A].
- 3) Attach counter flange [13B] to the tops of verticals [13] & [13A].
- 4) Attach assembly [13,14,15] to backwall vertical [5]. See Pill Slot Detail detail.
- 5) Attach assembly [13A,14A,15A] to backwall vertical [7]. See Pill Slot Detail detail.







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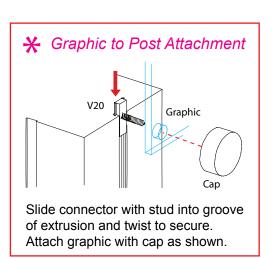
Item Qty. Description
-- 2 Counter Tops

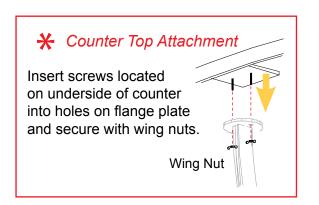
-- 2 Counter Façade

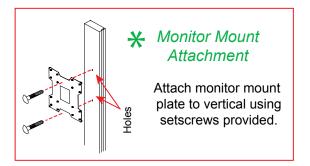
-- 2 Monitor Mounts

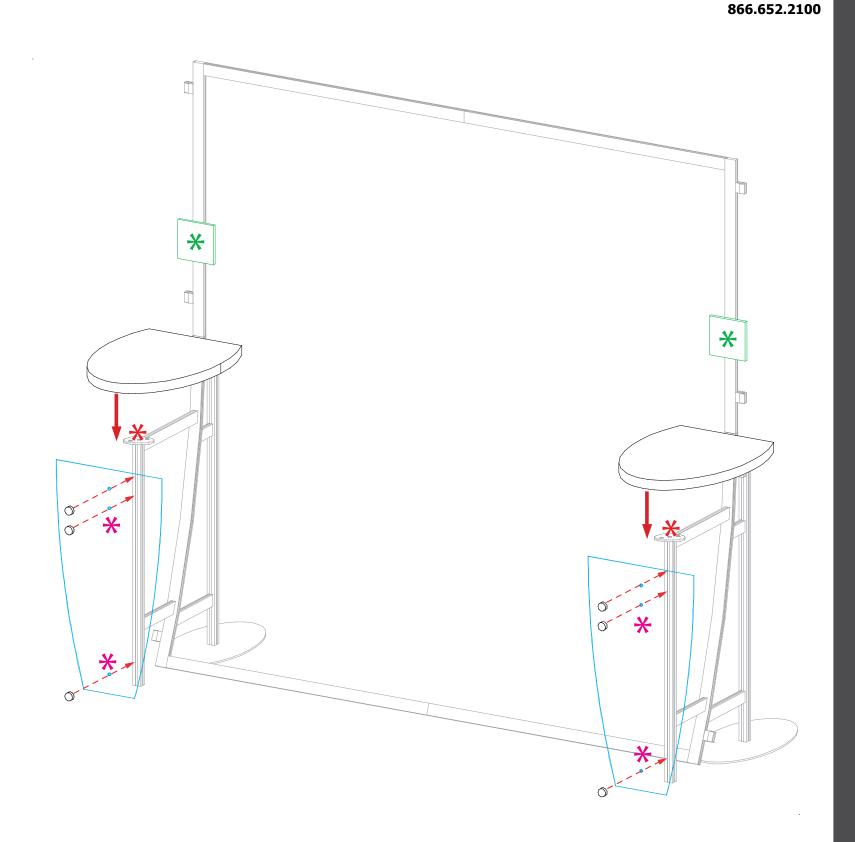
### Steps:

- 1) Attach Monitor Mounts to backwall vertical extrusions. See Monitor Mount Attachment detail.
- 2) Connect Backwall Counter Plex Graphics to backwall counter verticals. See Graphic to Post Attachment detail.
- 3) Attach Counter Tops to assembled extrusions. See Counter Top Attachment detail.

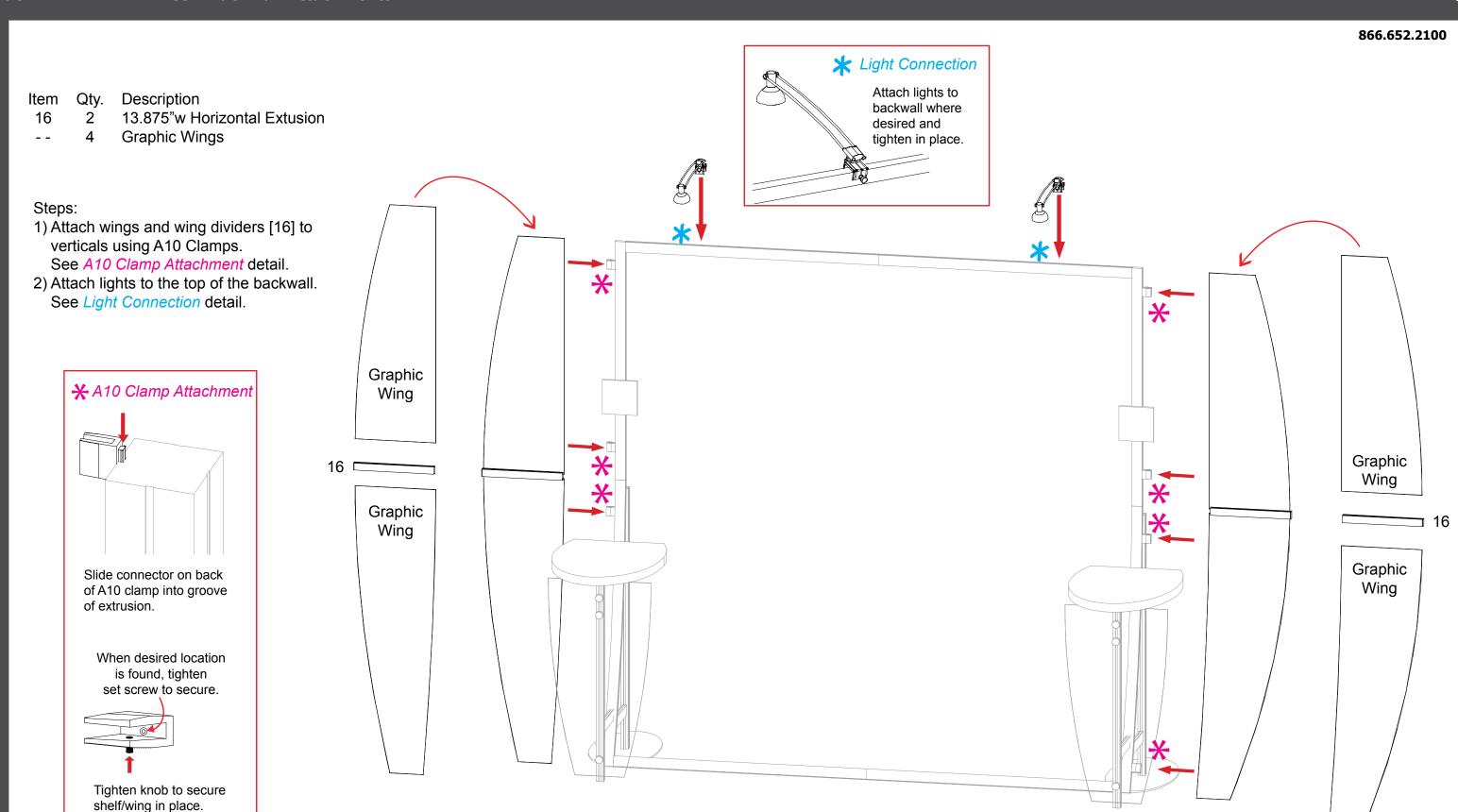














SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING